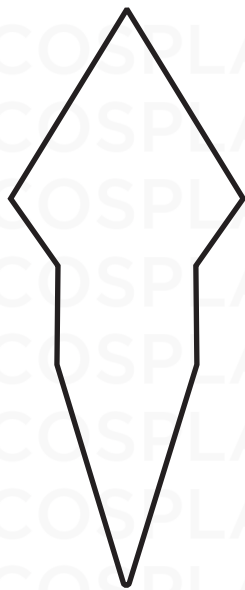


Layer 1  
2mm



Layer 2  
10mm

Layer 3  
8mm



Legend

— cut

- - - - - carve

